



SENSORS & FIBERS

WET PROCESS

PRODUCTS

Fiber-optic liquid leak detectors

Pipe-mounted fiber-optic liquid-level sensors

Tank-level fiber-optic cables

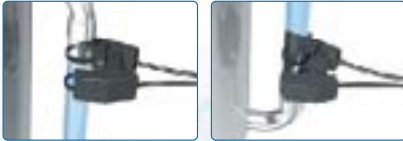
Chemical-proof fiber-optic cables



A wide variety of options for liquid detection

▶ Pipe-mounted fiber-optic cable liquid-level sensors

HPF-T034 HPF-T032



Inherently safe product
Pipe dia. 8 to 19mm
Pipe dia. 3 to 13mm
PFA protection
Cable
R4 5m
Cut to length

Array of 16 optical axes prevents error due to water droplets and air bubbles!

Details on page 4 ⇒

▶ Pipe-mounted liquid-level sensors with self-contained amplifier

HPQ-T



LO selectable
DO
CE

Liquid-level detection without adjustment!

Details on page 6 ⇒

▶ Tank-level fiber-optic cables

HPF-D027/D033



Inherently safe product
PFA protection
Cable
R40/30 2m
Cut to length

Tip structure prevents liquid cling, for reliable detection!

Details on page 7 ⇒

▶ Chemical-proof fiber-optic cables HPF-T029/T035/D014



Inherently safe product
PFA protection
Cable
R20 2m
Cut to length

Minimum bend radius of 20mm (R20) for easy running of cables!

Details on page 10 ⇒

▶ Liquid leak detectors with self-contained amplifier HPQ-D



NO NC
NPN PNP
CE
PFA protection
Case | Cable
RU

For leaks of acids and alkaline chemicals!

Details on page 8 ⇒

▶ Liquid leak fiber-optic detector HPF-D040



Inherently safe product
PFA protection
Case | Cable

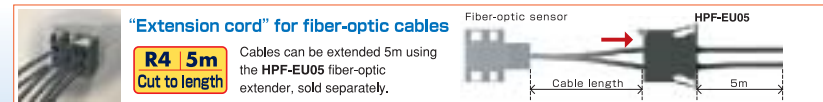
R20 5m
Cut to length

For leaks of organic solvents like IPA!

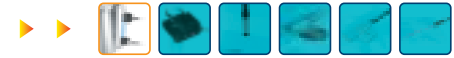
Details on page 8 ⇒

Other contents	Page
Fiber-optic amplifiers	11
Handling precautions	12
Chemical resistance of PFA	13

Note: Contact Yamatake Corporation for applications in explosive atmospheres.



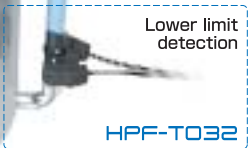
Pipe-mounted fiber-optic cable liquid-level sensors



HPF-T032 HPF-T034

Inherently safe product
Pipe dia. 8 to 19mm T034
Pipe dia. 3 to 13mm T032
PFA protection Cable

Fail-safe detection uses 2 different sensing methods for detection of upper and lower limits of tank liquid level.



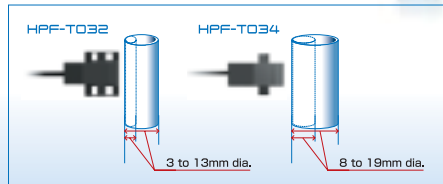
Array of 16 optical axes eliminates the effects of air bubbles and water droplets.

Adverse effects from air bubbles and water droplets are reduced, resulting in reliable detection.

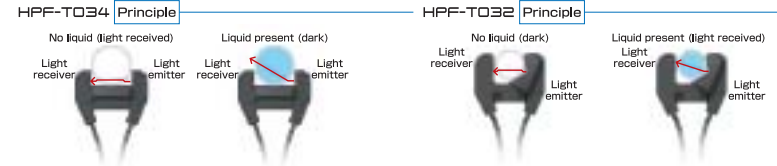


Usable with a wide range of pipe diameters.

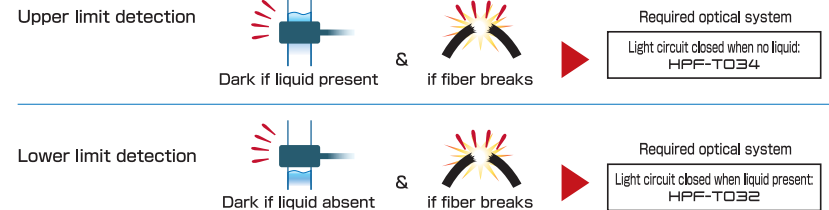
Suitable for 3 to 19mm dia. pipes



Refraction-based sensing ensures reliable operation.



Fail-safe concept for pipe-mounted liquid-level sensors



Catalog Listing

Model	Shape	Pipe diameters	Features	Bend radius	Catalog listing
Liquid level detection		3 to 13mm	Receives light when liquid present	5m Cut to length R4	HPF-T032
		8 to 19mm	Receives light when liquid absent		HPF-T034

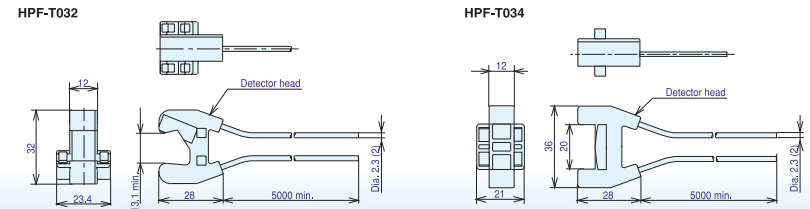
Specifications

	HPF-T032	HPF-T034
Catalog listing	HPF-T032 HPF-T034	
Detection method	Thru scan	
Applicable amplifier	HPX-AG... / HPX-T... / HPX-ETS / HPX-H...	
Applicable pipe	PFA transparent pipe, 1mm thick	
Standard target liquid	Water*	
Operating temperature	-30 to +70°C	
Material	Body: Polyester imide. Fiber: Polyethylene (PFA coating)	

*In some cases operation may not be reliable due to type of pipe, degree of liquid transparency, or liquid refractive properties. Be sure to confirm operation before actual use.
When using pipes other than those of recommended materials and thicknesses, be sure to test in advance that operation is satisfactory, or contact Yamatake Corporation.

External Dimensions

(Unit: mm)



Pipe-mounted liquid-level sensors with self-contained amplifier



HPQ-T Series



Liquid is easily detected using a pipe-mounted sensor.

Operation panel is located on the side.

Indicator and operation selector switch are located on the side. Even when sensors are gang-mounted, adjustment while checking the indicator is easy.

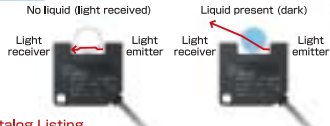
Stable detection

Refractive detection ensures sufficient gain between light-ON and dark-ON light levels. This sensor is also suitable for liquids with poor light transmission (such as resist liquid and waste fluid).

Suitable for various pipe diameters

Made for pipe diameters from 8 to 13mm (1mm thick). Mount with a cable tie or M3 screw.

Principle



One model can detect both upper limit and lower limit.

Note: For pipe diameters of less than 8mm contact Yamatake Corporation, as adjustable sensitivity sensors are also available.

Catalog Listing

Detection method	Pipe diameter	Output mode	Catalog listing
Pipe-mounted liquid-level detection	6 to 13mm	Open collector NPN transistor	HPQ-T1
	1/8" or 1/4"		HPQ-T1-004
	8 to 13mm	Open collector PNP transistor	HPQ-T2
	1/8" or 1/4"		HPQ-T2-005

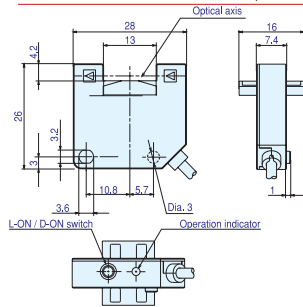
Note: Cord is 2m long.

Specifications

Catalog listing	HPQ-T1, HPQ-T1-004	HPQ-T2, HPQ-T2-005
Power supply voltage	10 to 28Vdc (ripple voltage 10% max.)	
Current consumption	25mA max.	
Applicable pipe types	PFA transparent pipe, 1mm thick	
Applicable medium	Transparent or opaque liquids	
Repetitive detection positional accuracy	1mm max.	
Operation mode	Light ON (L-ON) or dark ON (D-ON), selectable by switch	
Output mode	Liquid detection: dark, Liquid non-detection: light	
Control	NPN transistor output, open collector	PNP transistor output, open collector
Switching current	100mA max. (resistive load)	
Output electric strength	30V	
Voltage drop	1V max. (at 100mA switching current)	
Response time	2ms max. (for operation and release)	
Light emitter	Red LED (peak emission wavelength 950nm)	
Indicator	Operation indicator: red (lit when output ON)	
Ambient light immunity	1,000 lux max. (incandescent lamp)	
Operating temperature range	-10 to +55°C	
Operating humidity range	35 to 85% (no condensation allowed)	
Sealing	IP50 (IEC 529)	
Circuit protection	Built-in reverse connection protection circuit, malfunction prevention circuit at power ON (approx. 20ms), output short-circuit protection	

External Dimensions

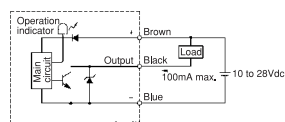
(Unit: mm)



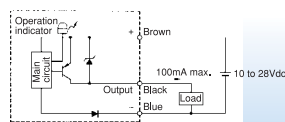
Note: Cord is 2m long.
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 When using pipes other than those of recommended materials and thicknesses, be sure to test in advance that operation is satisfactory, or contact Yamatake Corporation.

Output Circuit Diagram

HPQ-T1 (NPN type)



HPX-T2 (PNP type)



Tank-level fiber-optic cables



HPF-D027/D033 Series



All-resin structure ensures no metal contamination.

The HPF-D027 and -D033 are both made of PFA tubing with no metal parts, even inside.

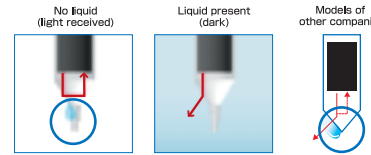
Heat resistant to 105°C

R30 2m Cut to length

4mm diameter allows easy running of cables.

The HPF-D033 uses space-saving 4mm dia. PFA tubing, making it easy to run fiber-optic cables. Note: The HPF-D027 uses 6mm dia. PFA tube.

Principle



Reliable detection by preventing liquid cling!

Proprietary tip structure prevents liquid from clinging to the tip, eliminating a cause of faulty operation.

Catalog Listing

Model	Shape	Features	Bend radius	Catalog listing
Liquid level detection 6mm dia. type		Contact type Liquid cling prevention Heat-resistant to 105°C	Cut to length R25/R40	HPF-D027
Liquid level detection 4mm dia. type			Cut to length R15/R30	HPF-D033

Note: Fiber cables can be cut to the desired length.

Specifications

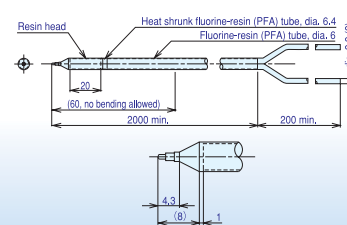
Catalog listing	HPF-D027	HPF-D033
Detection method	Diffuse scan (liquid contacting type)	
Applicable amplifier	HPX-T... / HPX-ETS / HPX-H...	
Repetitive detection positional accuracy	1mm max. (water)	
Standard target liquid	Water*	
Pressure resistance	-49 to +490kPa	
Operating temperature range	-30 to +105°C	
Material	Polyethylene (PFA coating)	

*Detection may not be possible for some liquid colors and viscosities.

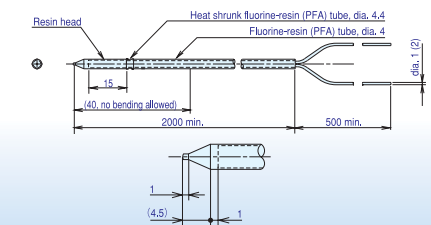
External Dimensions

(Unit: mm)

HPF-D027



HPF-D033



Liquid leak detectors with self-contained amplifier / Liquid leak fiber-optic detector



HPQ-D Series



Built-in amplifier, liquid absorbing paper not needed, usable with various liquids.

Optical type



Acids or alkaline liquids, IPA (isopropyl alcohol), pure water, Fluorinert, Galden, etc.

Notes: *For explosion-proof applications, be sure to select a suitable fiber type.
*Fluorinert and Galden are registered trademarks of 3M and Solvay Solexis respectively.

Body and cable are protected by PFA.

PVC brackets are available for acidic or alkaline liquids. PFA (partially SUS) brackets are available for organic solvents.

Easy maintenance

After leak detection, simply wipe the detector surface—a much easier process than with detection tape or a liquid-absorbing model.



Operation indicator

Sensor status can be checked from the body side.
Normal state (green LED lit)
Liquid leakage (red LED lit)

Suitable for export equipment

CE marking, UL certified.
Wide variety of output modes and types are available.

●NO/NC output ●NPN/PNP output

Principle

Normal: no liquid (light received)

Leak: liquid present (dark)



Install this sensor in the pan by stud or adhesive (for PVC bracket type). Unlike the float type, sensor does not require a concave surface underneath.

HPF-D040 Series



Body and cable are protected by PFA

Sensor can be used even in environments like IPA and other organic solvents.

Note: SUS is partially used for bracket.

Saves space

Sensor head is only 9.9mm high.

R20 5m
Cut to length

Principle

Normal: no liquid (light received)

Leak: liquid present (dark)

Abnormal: sensor floating (dark)



When a leak is detected, no light reaches the receiver. Since the same is true in a fiber cable break or disconnection, operation is fail-safe. Install in the pan with a stud.

	HPQ-D Series	HPF-D040 Series																																																															
Catalog Listing	<table border="1"> <tr> <td>Body</td> <td>Specifications</td> <td>Catalog listing</td> </tr> <tr> <td rowspan="6">Optical refraction system</td> <td>NC, NPN, PVC bracket type</td> <td>HPQ-D11</td> </tr> <tr> <td>NC, PNP, PVC bracket type</td> <td>HPQ-D12</td> </tr> <tr> <td>NC, NPN, PFA bracket type</td> <td>HPQ-D21</td> </tr> <tr> <td>NC, PNP, PFA bracket type</td> <td>HPQ-D22</td> </tr> <tr> <td>NO, NPN, PVC bracket type</td> <td>HPQ-D13</td> </tr> <tr> <td>NO, NPN, PFA bracket type</td> <td>HPQ-D23</td> </tr> </table>	Body	Specifications	Catalog listing	Optical refraction system	NC, NPN, PVC bracket type	HPQ-D11	NC, PNP, PVC bracket type	HPQ-D12	NC, NPN, PFA bracket type	HPQ-D21	NC, PNP, PFA bracket type	HPQ-D22	NO, NPN, PVC bracket type	HPQ-D13	NO, NPN, PFA bracket type	HPQ-D23	<table border="1"> <tr> <td>Type</td> <td>Shape</td> </tr> <tr> <td>Leak detection</td> <td></td> </tr> </table>	Type	Shape	Leak detection																																												
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External Dimensions and Wiring Diagrams	<p>HPQ-D1 External Dimensions (Unit: mm)</p> <p>HPQ-D2 External Dimensions (Unit: mm)</p>	<p>HPF-D040 External Dimensions (Unit: mm)</p>																																																															

Chemical-proof fiber-optic cables



HPF-T029/T035/D014

Inherently safe product
PFA protection Cable



Simply cut the PFA-jacketed cable to length and insert as is into the amplifier.



Bend radius of R20mm with 2.2mm tube diameter



Conventional model HPF-T029 HPF-T035

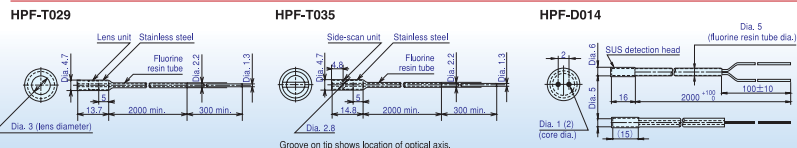
Catalog Listing

Model	Shape	Combination mode		Scanning distance (mm) <small>(Note 1)</small>	Features	Bend radius	Catalog listing
		HPX-AG	HP				
Thru scan • Oil and chemical-proof • Small diameter	4.7mm dia.	HPX-AG	HP	4,500	Fluorine resin fiber	R20	HPF-T029 <small>(Note 2)</small>
			HP	1,030			
Thru scan • Oil and chemical-proof • Side view • Small diameter	4.7mm dia.	HPX-AG	HP	1,030	Fluorine resin fiber	R20	HPF-T035 <small>(Note 2)</small>
			HP	190			
Diffuse scan • Oil and chemical-proof	6mm dia.	HPX-AG	HP	190		R80	HPF-D014

Notes: 1. Values indicate capability. Actual scanning distance is limited by fiber length (standard 2m x 2 ≒4m).
2. HPF-T029/HPF-T035: Standard length is 2m. However, 5m type is also available. For details, contact Yamatake Corporation.

External Dimensions

(Unit: mm)



Recommended Combinations of HPX-AG Amplifier and Fiber Unit

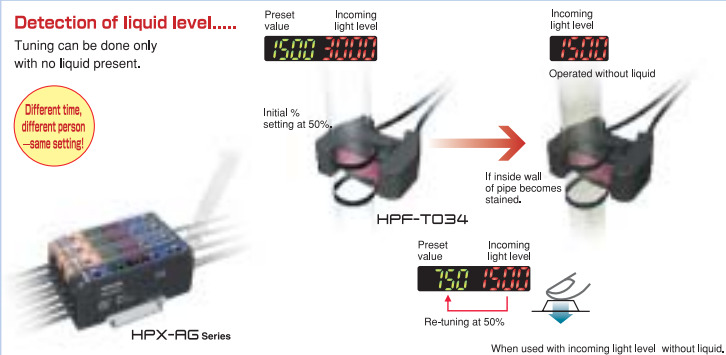
Patent pending

Easy setup with no liquid present

Detection of liquid level....

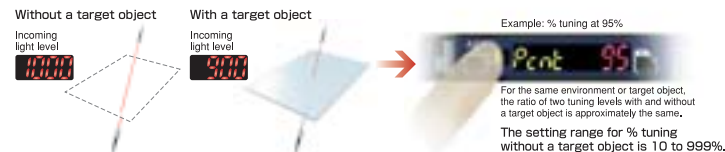
Tuning can be done only with no liquid present.

Different time, different person - same setting!



Percent (%) tuning

For re-tuning on the same application, simply press the AUTO button in the % tuning setting mode.

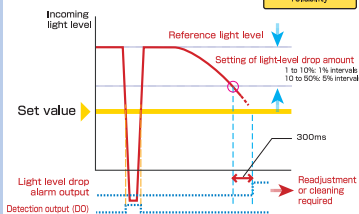


Use of HPX-AG02 light-level drop alarm output

Alarm output warns the user of reduced light levels due to dirt on the pipe or a change in liquid color, before the problem has a chance to cause a sensing error.

An alarm signal is output when the incoming light level falls below a preset drop amount for more than 300ms.

Promotes preventive maintenance
Improves equipment reliability



Use of HPX-AG04 latched output

Example application: In combination with the HPX-D040 liquid leak fiber-optic detector, highly volatile chemical liquids can be detected reliably.

During operation, the amplifier display blinks.



Example application: An interlock for liquid leakage detection, used in combination with the HPF-D040 liquid leak fiber-optic detector.

For more information on products recommended for use with the HPX-AG Series, refer to the product catalog and specifications.

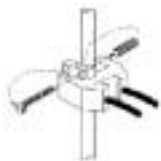
Handling precautions

HPF-T032/T034

Mounting method

■ As shown below, mount the fiber unit using the included cable ties and anti-slip tubes. Firmly tighten the two upper and lower cable ties and then cut off any extra length.

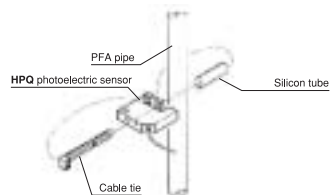
■ If an additional cable tie is required, use one no more than 2.5mm wide. Recommended pipe material is PFA, 1mm thick. For pipe diameter, see information on **HPX-T032/T034** in this brochure.



HPQ-T

Mounting method

■ This photoelectric sensor is pipe-mounted using either an M3 screw or cable tie. When mounting the sensor with a cable tie, be sure to secure the sensor by passing the cable tie through the silicon tube to prevent the sensor from slipping.



HPQ-D

HPQ-D1



Mounting method

■ Mount the sensor horizontally. After locking the mounting base in position, insert the sensor body onto the mounting base and fix it in place by tilting down the locking clasp of the sensor.

■ Fastening with screws
Remove the knock-out holes of the mounting base and place the sensor on two stainless steel (etc.) M4 stud bolts welded on the metal pan. Secure with two M4 nuts. For the PFA type, mount similarly with one M3 stud bolt.

■ Mounting with adhesives
The PVC bracket type can be mounted with adhesive. If the mounting surface is PVC (vinyl chloride), the same material as the bracket, the use of monomeric adhesives for vinyl chloride is recommended. However, be sure to check the specifications of the adhesive to be used, taking into consideration the material of the other mounting surfaces

HPQ-D2

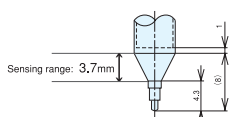


(Unit: mm)

HPF-D027/D033

Mounting method

■ To install the fiber-optic sensor, use a commercially available fluorine-resin joint that matches the outside diameter of the PFA tube.



The level at which liquid is detected differs according to surface tension and leakage situation where the fiber unit is located.

■ The following may cause unstable sensing:

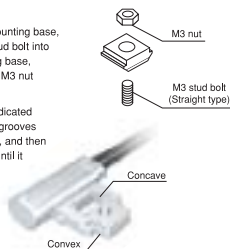
1. Bubbles on conical portion of sensing head.
2. Chemical precipitate on conical portion of sensing head.
3. High density liquid
4. Some liquid properties, such as milky white color.
5. Scratches or deformation of the fiber unit tip. Protect it (esp. the conical part) from impact.

HPF-D040

Mounting method

■ When using an SUS mounting base, insert the welded M3 stud bolt into the hole of the mounting base, and then fasten with an M3 nut (not supplied).

■ Put the ridges of the dedicated mounting base into the grooves of the fiber-optic sensor, and then slide the base forward until it is in place.

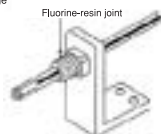


HPF-T029/T035/D014

Mounting method

■ To install the fiber-optic sensor, use a commercially available fluorine-resin joint that matches the outside diameter of the PFA tube.

■ The bend radius of the protective tube must be more than the minimum bend radius specified for each fiber unit. If it is less than the minimum bend radius, it may damage the fiber unit.



For application or handling of sensors, be sure to check user's manuals or specifications.

■ Combination with the HPF-EU05 (5m extender), applicability by amplifier

Catalog	Total combined distance	HPX-AG		HPX-ET	HPX-H	HPX-A	Description
		nL	HP				
HPF-T032	10m	OK	OK	NG	OK	NG	Detection may not be possible depending on the chemical nature of the liquid. Be sure to check operation before actual use.
HPF-D040	10m	OK	OK	OK	OK	NG	
HPF-D027	7m	OK	OK	NG	OK	NG	
HPF-D033	7m	OK	OK	NG	NG	NG	
HPF-T029	7m			Approx. 1/4 distance decrease			Use the decrease amount as a rough guideline only.
HPF-T035	7m			Approx. 1/4 distance decrease			
HPF-T014	7m			Approx. 1/4 distance decrease			

Chemical resistance of PFA (fluorocarbon polymer)

Substance		PFA	Substance		PFA
Acetone	(CH ₃) ₂ CO	○	Gasoline		○
Acrylonitrile	C ₂ H ₃ CN	○	Glycerin	C ₂ H ₅ (OH) ₂	○
Ammonia	NH ₃	○	Heavy oil A, B, C		○
Ammonium chloride	NH ₄ Cl	○	Isobutyl alcohol	i-C ₄ H ₉ OH	○
Ammonium sulfate	(NH ₄) ₂ SO ₄	○	Isobutyl methyl ketone	C ₂ H ₅ COCH ₃	○
Aniline	C ₆ H ₅ NH ₂	○	Isocotane	i-C ₈ H ₁₈	○
Asphalt		○	Kerosene		○
Barium chloride	BaCl ₂	○	Lactic acid		○
Barium hydroxide	Ba(OH) ₂	○	Light oil		○
Barium nitrate	Ba(NO ₃) ₂	○	Methanol	CH ₃ OH	○
Benzene		○	Methyl violet	C ₇ H ₁₄	○
Calcium chloride	CaCl ₂	○	Mineral oil		○
Carbon tetrachloride	CCl ₄	○	Naphtha		○
Chlorine	Cl ₂	○	Natural volatile oil		○
Chloroform	CHCl ₃	○	Nitrobenzene	C ₆ H ₅ NO ₂	○
Citric acid	C ₂ H ₄ (OH)(COOH) ₃	○	Phenol	C ₆ H ₅ OH	○
Cresol	C ₆ H ₄ (OH)(CH ₃)	○	Propyl alcohol	C ₂ H ₅ (OH) ₂	○
Dilute acetic acid	CH ₃ COOH	○	Propylene glycol	C ₃ H ₇ (OH) ₂	○
Dilute caustic soda	NaOH	○	Silicone oil		○
Dilute hydrochloric acid	HCl	○	Sodium dichromate	Na ₂ Cr ₂ O ₇	○
Dilute nitric acid	HNO ₃	○	Sodium carbonate	Na ₂ CO ₃	○
Dilute sulfuric acid	H ₂ SO ₄	○	Sodium chloride	NaCl	○
Enamel paint		○	Thinner		○
Ethanol	C ₂ H ₅ OH	○	Toluene	C ₆ H ₅ CH ₃	○
Ether	(CH ₃) ₂ O	○	Trichloroethane	C ₂ H ₃ Cl ₃	○
Ethylene glycol	C ₂ H ₄ (OH) ₂	○	Trichloroethylene	C ₂ HCl ₃	○
Ferrosilicon		○	Turbine oil		○
Fluorine	F ₂	△	Turpentine oil		○
Freon-11	CCl ₃	○	Vegetable oil		○
Frit		○	Water	H ₂ O	○

Note: ○ = resistant. The table does not imply guarantee of detection for each substance.
△ Contact Yamatake Corporation regarding fluorine.

European standards (EN standards)

■ About CE Marking (CE:conformité Européenne = European conformity)

In order to make the best use of the advantages obtained by European unification, the European Union (EU) Commission adjusted the safety regulations in the EU area to produce unified regulations by product category, such as machinery, toys, and medical devices. This was done in the European Communities Directive (= EC Directive) officially announced in 1989. Documents such as the Machine Directive, EMC Directive (regulations on the compatibility of electromagnetic waves generated by electrical products), Low Voltage Directive, and Medical Device Directive were issued. At the same time, the system of granting CE marking by product category began. The EC Directive most directly relevant for Yamatake's products is the Low Voltage Directive. The Machinery Directive is also relevant indirectly.



■ About EN standards (EN: European Norm = European standard)

EC directives like those mentioned above are laws that must be observed. However, they contain only basic requirements written in general terms, resulting in difficulty in concrete understanding. Therefore, many manufacturers now design products based on what are known as EN standards. In parallel with unifying the regulations (EC directives) in the EU area, the industrial standards and safety standards of each country are also being unified. This unification of standards is being carried out by CEN (Comitunified standards, the letters EN are used at the head of each standards number.

EN standards assist in concrete product design by giving numerical values and drawings pertaining to the safety requirements of EC directives. Whether the EN standards should be adopted or not is left up to the manufacturer. In other words, it is theoretically possible not to adopt the EN standards. However, in such a case, much effort is required to demonstrate objectively, using relevant data and documents, that the adopted method satisfies the EC directives. Also, explaining the reason for not using the EN standards is difficult. Since the easiest way to receive EC marking and satisfy the EC directives is to gather all the EN standards related to the directives and then to develop products that meet the standards, almost all manufactures follow this method. In this case the CE marking can be used only after the EN standards are met and all the relevant EC directives are satisfied.

UL standards (UL: Recognition mark)

This mark recognizes that samples of a part that does not function independently, or a part with limited functions, have been tested by UL and comply with the applicable UL standards.

Note: Even if parts having this recognition mark are used in the final product, the final product cannot be listed as UL-approved on that basis alone.



Memo

Note

Descriptions in this brochure are effective as of November 2006. This brochure mainly covers product specifications. When installing or wiring a product, be sure to read the user's manual corresponding to the product's date of manufacture. Product specifications are subject to change without notice due to technological advances or specification changes. To order a product or ask a question, contact Yamatake Corporation or our nearest distributor.

A wide variety of options for liquid detection



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RESTRICTIONS ON USE

These products have been designed, developed and manufactured for general-purpose application in machinery and equipment. Accordingly, when used in applications outlined below, special care should be taken to implement a fail-safe and/or redundant design concept as well as a periodic maintenance program.

- Safety devices for plant worker protection
- Start/stop control devices for transportation and material handling machines
- Aeronautical/aerospace machines
- Control devices for nuclear reactors

Never use these products in applications where human safety may be put at risk.

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Specifications are subject to change without notice.

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